

## CERTIFICATE OF CONFORMITY OF FACTORY PRODUCTION CONTROL

This certificate is issued to:

**Raisco Ltd**  
**Durham Way South, Langton Business Park**  
**Newton Aycliffe Industrial Estate**  
**Newton Aycliffe, Co Durham, DL5 6BL**  
**United Kingdom**

In compliance with Regulation 305/2011/EU of the European Parliament and of the Council of 9 March 2011 (the Construction Products Regulation or CPR), this certificate applies to the construction product:

### **Fabricated steel components for use in building & construction up to EXC 3**

This certificate attests that all provisions concerning the assessment and verification of constancy of performance and the performances described in Annex ZA of the following standard(s):

### **EN1090-1:2009 + A1:2011 Execution of Steel Structures and Aluminium Structures – Part 1 Requirements for conformity assessment of structural components**

under system 2+ are applied and that the factory production controls fulfil all the prescribed requirements set out above.

The attached Schedule, of the same date, details the manufacturing location(s), harmonised product standard and product parameters and shall form a part of this certificate.

"This Certificate will remain valid as long as the test methods and/or factory production control requirements included in the harmonised standard, used to assess the performance of the declared characteristics, do not change, and the product, and the manufacturing conditions in the plant are not modified significantly."

|                        |                       |
|------------------------|-----------------------|
| Certificate No.:       | 2814/CPR/LRQ4008275/1 |
| Original Approval:     | 01 January 2021       |
| Current Issue:         | 23 June 2022          |
| Certificate Expiry:    | 19 June 2023          |
| LRV Notified Body No.: | 2814                  |



Simon J Bradley, Directives Product Manager  
For and on behalf of LRQA Verification B.V.

## CERTIFICATE SCHEDULE 2814/CPR/LRQ4008275/1

**Raisco Ltd**  
**Durham Way South, Langton Business Park**  
**Newton Aycliffe Industrial Estate**  
**Newton Aycliffe, Co Durham, DL5 6BL**  
**United Kingdom**

| Manufacturing Location and Products   | Standard, Grade and Size  |
|---|---|
| Durham Way South, Langton Business Park<br>Newton Aycliffe Industrial Estate<br>Newton Aycliffe, Co Durham, DL5 6BL<br>United Kingdom |   |
| Fabricated steel components for the construction industry (including design responsibility)   | EN1090-2:2018 Upto EXC 3  |
| Parent Material Group(s)  | Welding and Allied Processes (ISO 4063)   |
| Steel Material Groups 1 < S355J2<br>(1.1, 1.2, 1.4)<br>T=>50mm Table 14 EN1090-2  | MAG (135) – Fillet & Butt Weld<br>FCAW (136) – Fillet & Butt Weld<br>MMA (111) – Fillet Weld only |
| Responsible Welding Coordinator   | Qualifications  |
| Jayne Taylor-Whitticks<br>( Comprehensive )   | IWE/EWE (GB/WE/00494)<br>CSWIP 3.1<br>Qualified by Interview based on experience                  |
| Chris Heslop<br>( Specific )  | PCN No 305445, CSWIP 3.1, ID No 586819<br>Qualified by interview based on experience              |
| <b>CE Marking Method: 3a &amp; 3b</b>   |   |

Schedule Issue: 3  
Date of Schedule Issue: 23 June 2022  
LRV Notified Body No.: 2814



Simon J Bradley, Directives Product Manager  
For and on behalf of LRQA Verification B.V.

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